Dart Aerospace Ltd.

Date: Friday, 1/27/2006 7:54:31 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: LITTER KIT
Job Number	: 25636		
Estimate Number	: 11485		
P.O. Number	:	**Part Number**	: D350616011
This Issue	: 1/27/2006 **S.O. No.** :	**Drawing Number**	: N/A
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : SMALL /MED FAB	**Drawing Revision**	: N/A
Previous Run	: 25265	**Material**	:
Written By	: SEE COMMENT BELOW	**Due Date**	: 2/11/2006 **Qty:** 1 **Um:** Each
Checked & Approved By	: [initials] 06.01.27		
Comment	: Est E 03.04.04 Reformat KJ/RF		

Additional Product

Job Number:

Seq. #:	**Machine Or Operation:**	**Description :**
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Create labels per PPP D350-616-011
CHG001 and DSI 9310 DH 06/02/14

2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D350616015	Deck Plate Kit

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Deck Plate Kit

Qty	Part Number	Description	Batch
1	D350-616-015	Deck Plate Kit	B25108 ✓

4.0	D2350	Litter Tie-Down Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Litter Tie-Down Assembly

Qty	Part Number	Description	Batch
1	D2350	Litter Tie Down Bracket Assy	B19266A ✓

5.0	D2360	Litter Tie Down Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Inventory

Qty	Part Number	Description	Batch

Form: rprocess

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W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ________ **PAR #:** ________ **Fault Category:** ________ **NCR:** Yes (No) **DQA:** ________ **Date:** 06/02/20

QA: N/C Closed: ________ **Date:** ________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** LITTER KIT

Job Number: 25636 **Part Number:** D350616011

Job Number:

Seq. #:	Machine Or Operation:	Description :
	1 D2360 Litter Tie Down Bracket Assy B19451 ✓	
6.0	D2370	Litter Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Litter Assembly

Qty	Part Number	Description	Batch
1	D2370	Litter Assembly	B25745 ✓

7.0	D2493	Patient Stop Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Patient Stop Assembly

Qty	Part Number	Description	Batch
1	D2493	Patient Stop	B25264 C 2060217 (1)

8.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS 06/2/17 (1)

9.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify with red decal per PPP D350-616-011 and Stock NCVC 6/2/17 (1)

10.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Inspection Level 21 SUC 06/02/20 (1) 06/02/20 (1)

Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ________________ PAR #: ______ Fault Category: ________________ NCR: Yes No DQA: _____ Date: _________

QA: N/C Closed: _____ Date: _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries